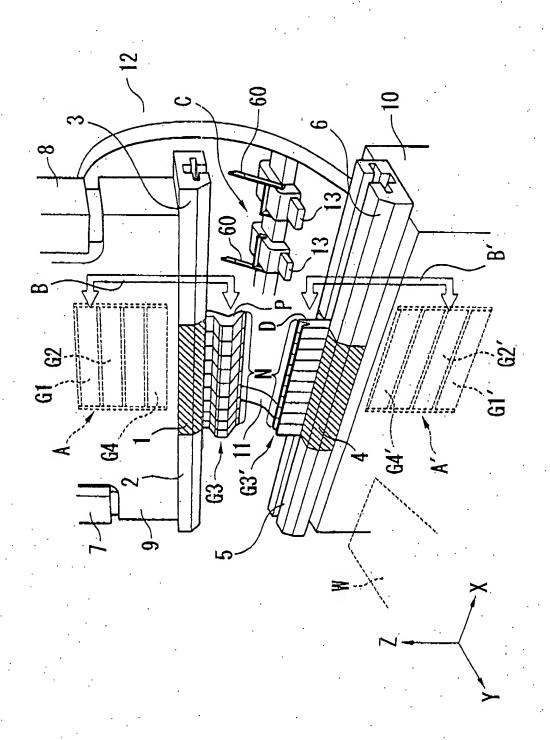
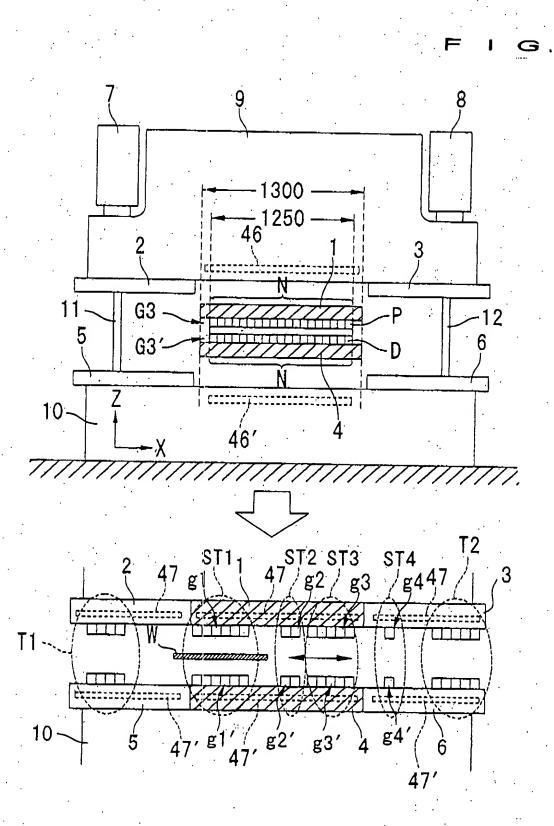
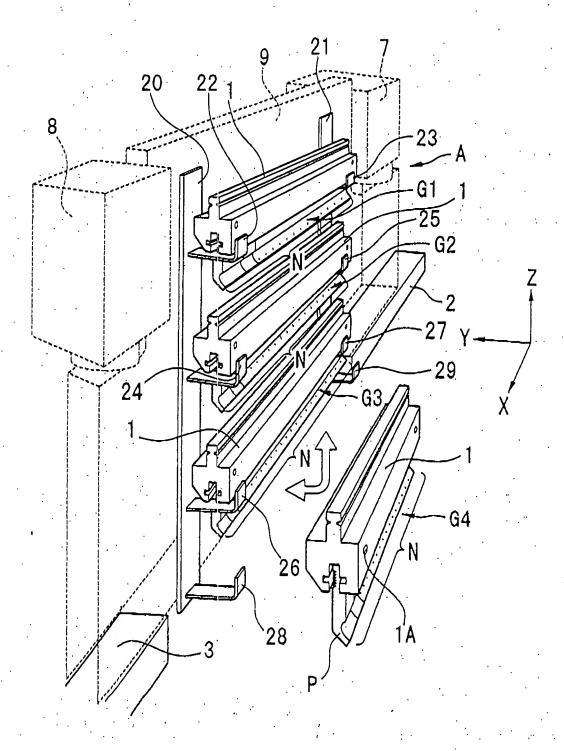
F I G. 1

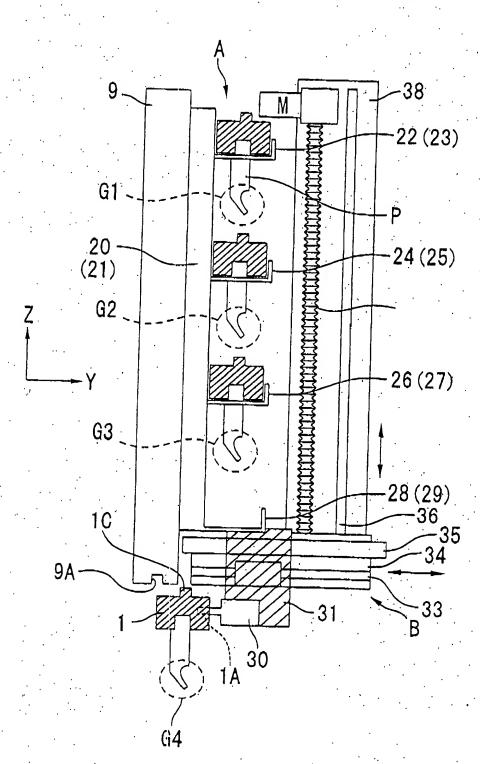




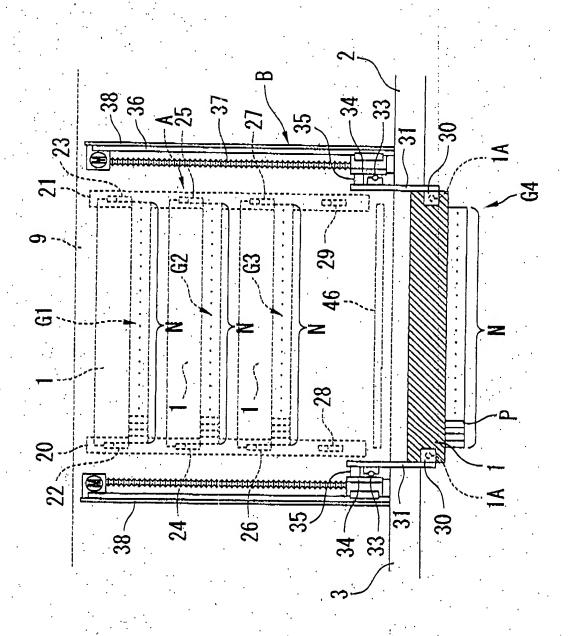
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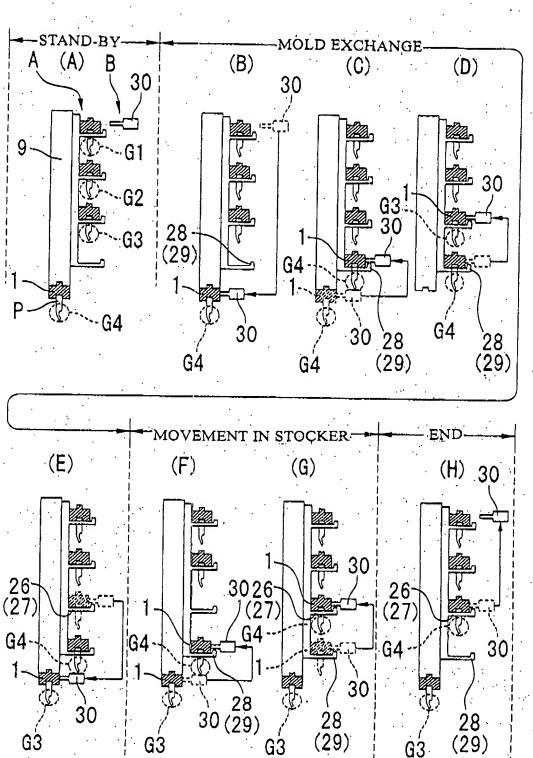
F I G 4



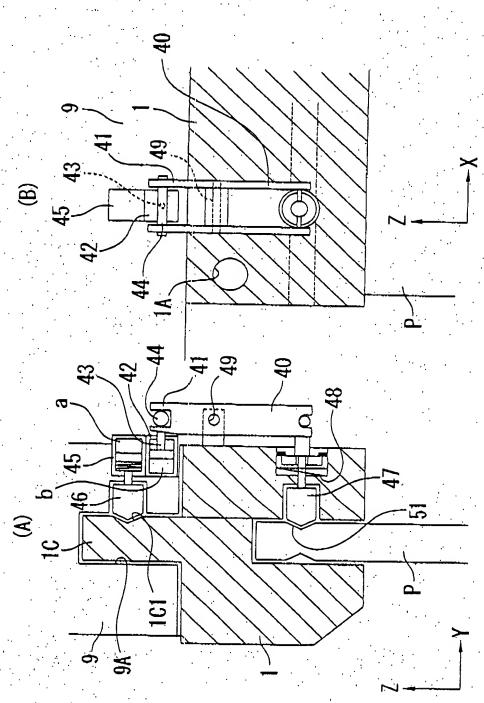
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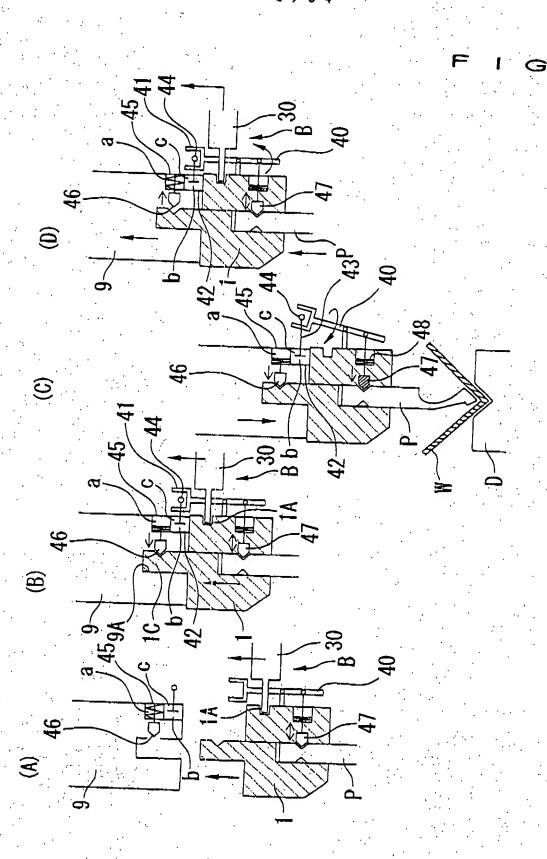






F | G | 7



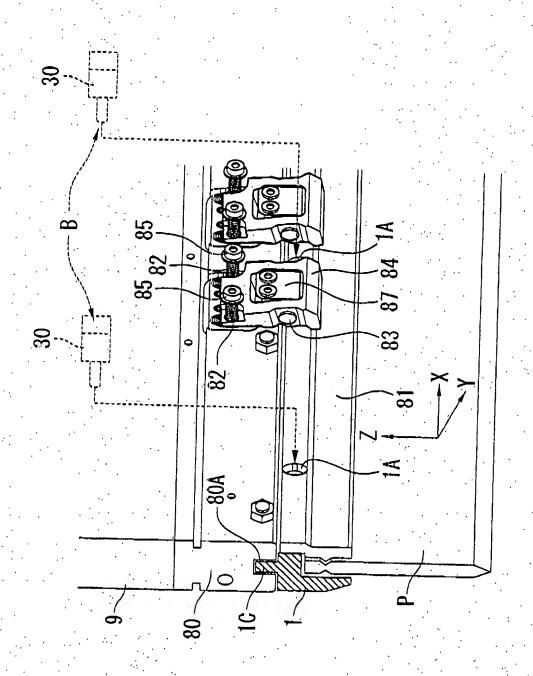


F I G 9

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		a	<u> </u>	C.	ļ
1	JUST BEFORE ATTACHMENT	off	off	off	(FIG. 8(A))
2	TOOL GROUP MOVEMENT (SLIDE)	on	off	off	(FIG. 8(B))
3	BENDING (CLAMP)	on	on	off	(FIG. 8(C))
4	JUST BEFORE DETACHMENT	off	off	off	(FIG. 8(D))

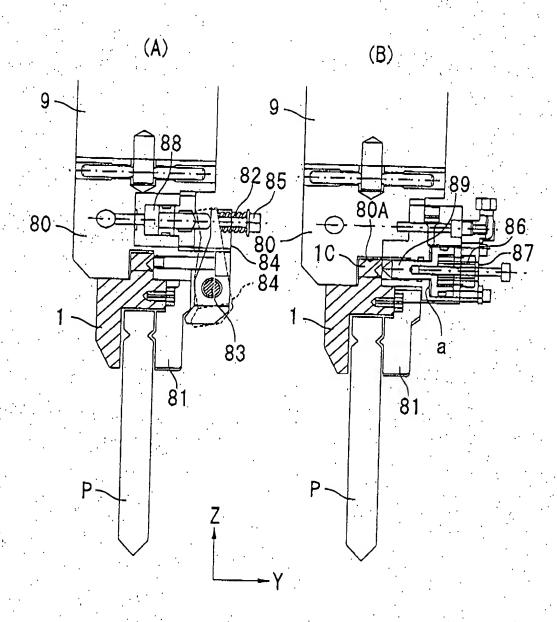
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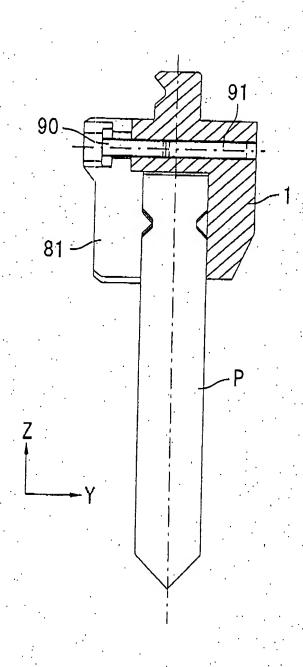
1 1/3 4

F I G. 1 1



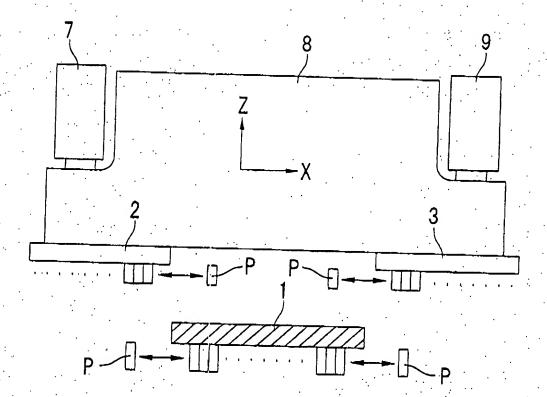
1 2/3 4

F I G. 12

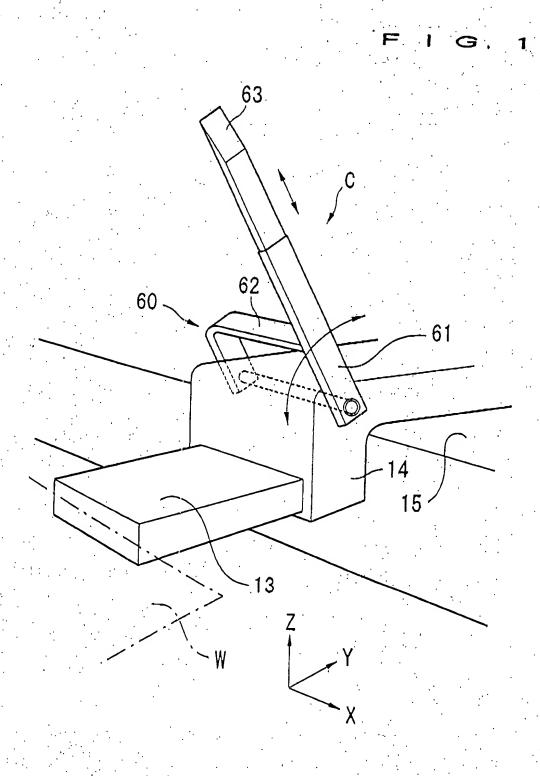


1 3/3 4

F | G. 1 3

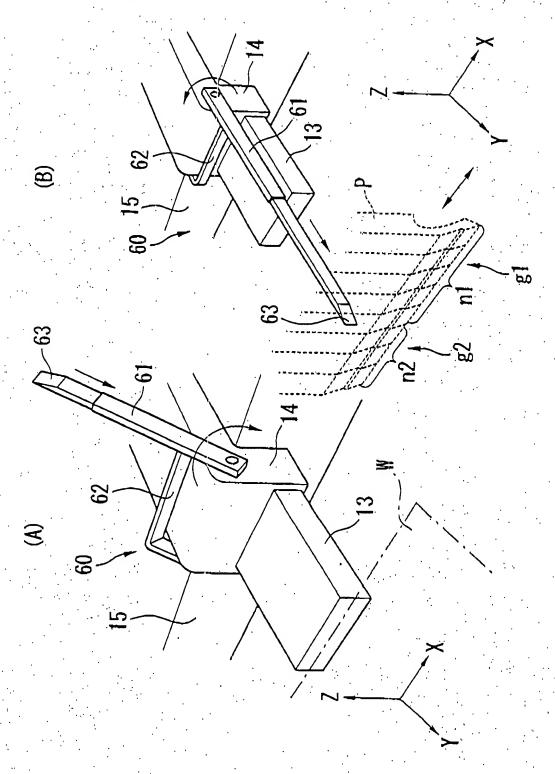


1 4/3 4

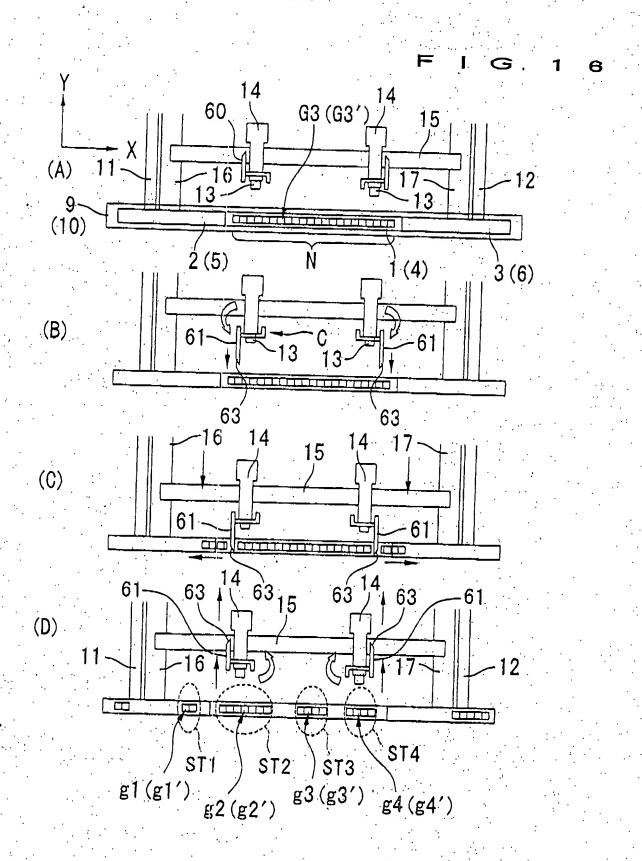


1 5/3 4

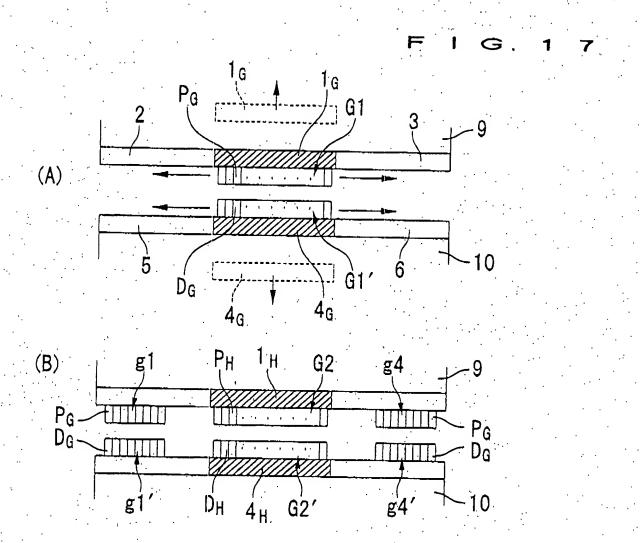
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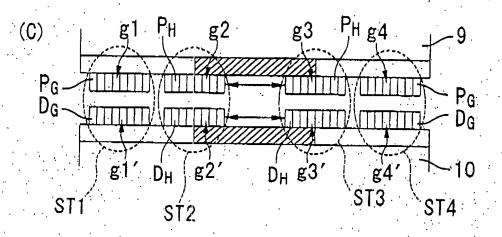


1 6/3 4



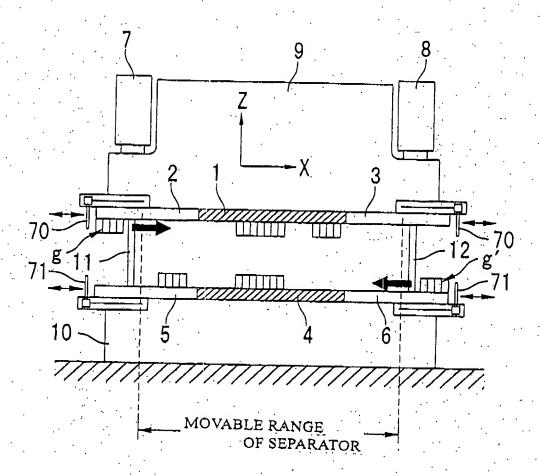
1 7/3 4





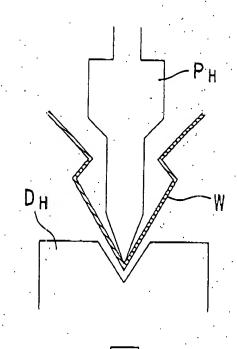
1 8/3 4

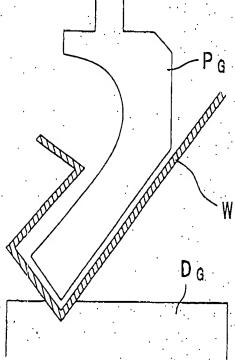
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1 9/3 4

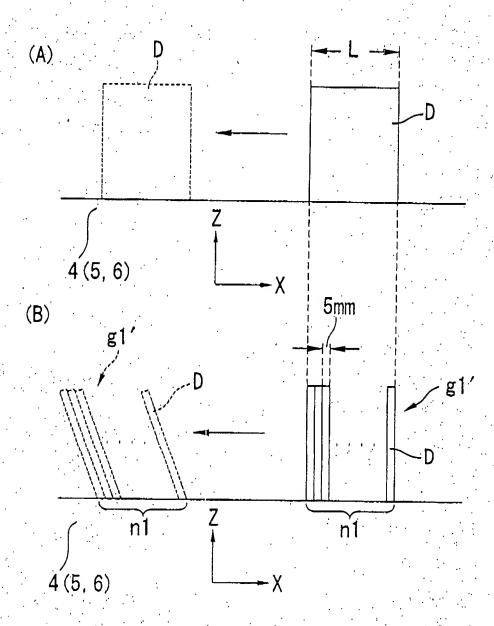






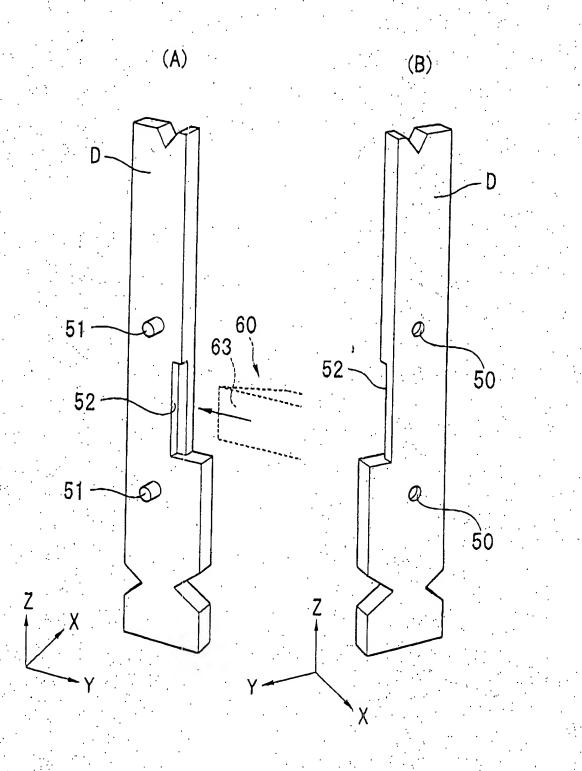
2 0/3 4

F I G 2 0



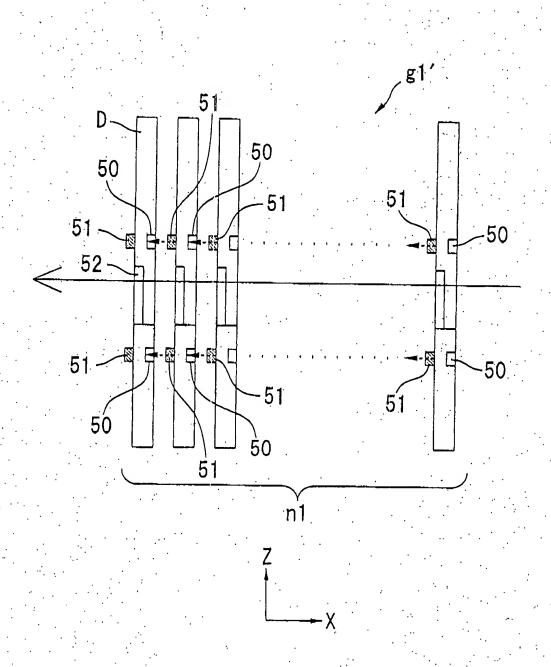
2 1/3 4





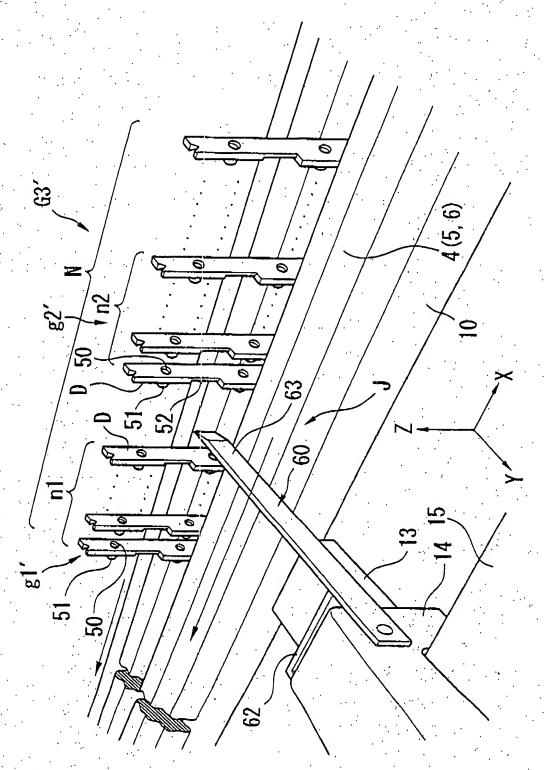
2 2/3 4



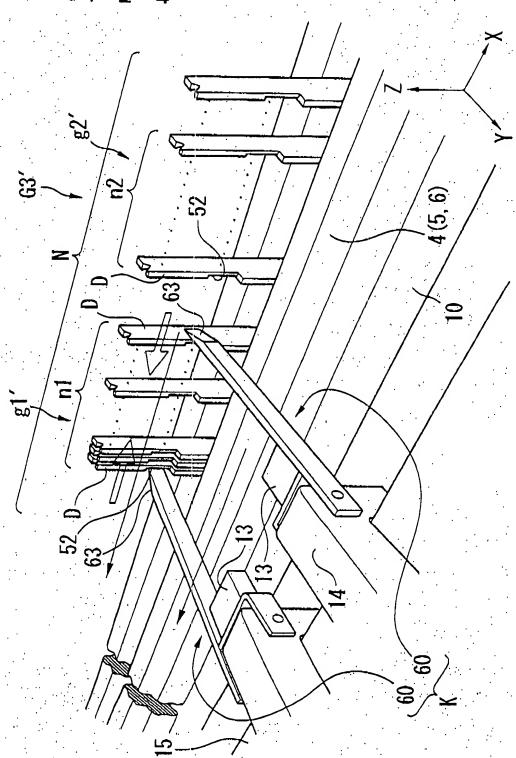


2 3/3 4

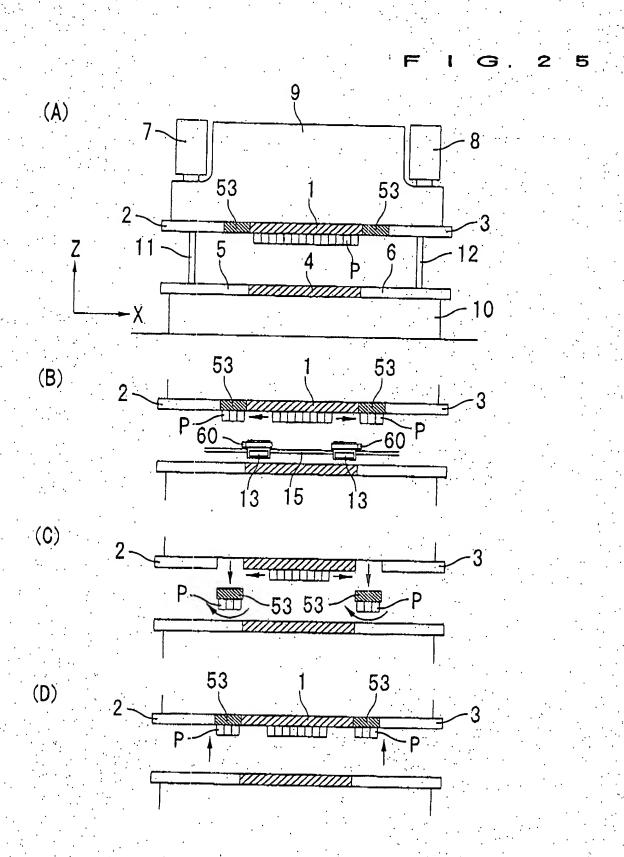
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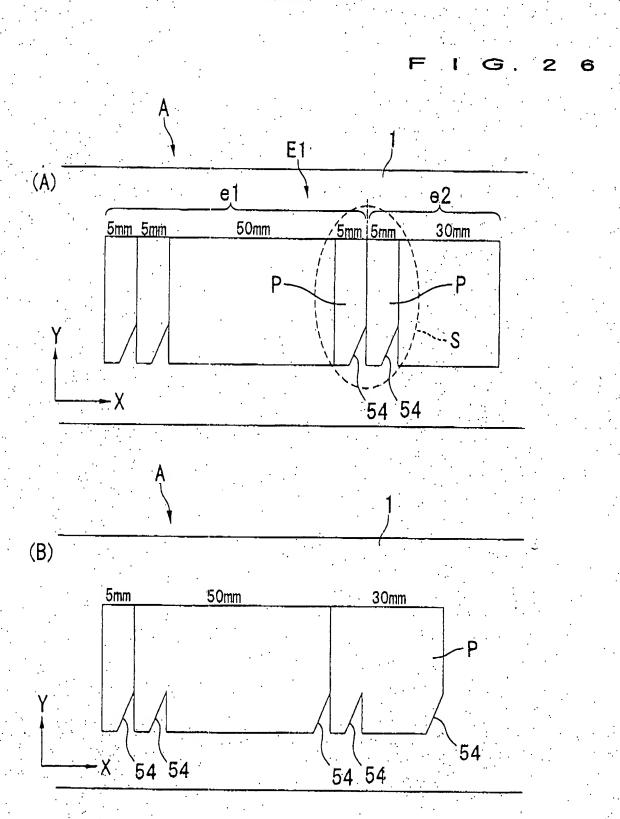




2 5/3 4

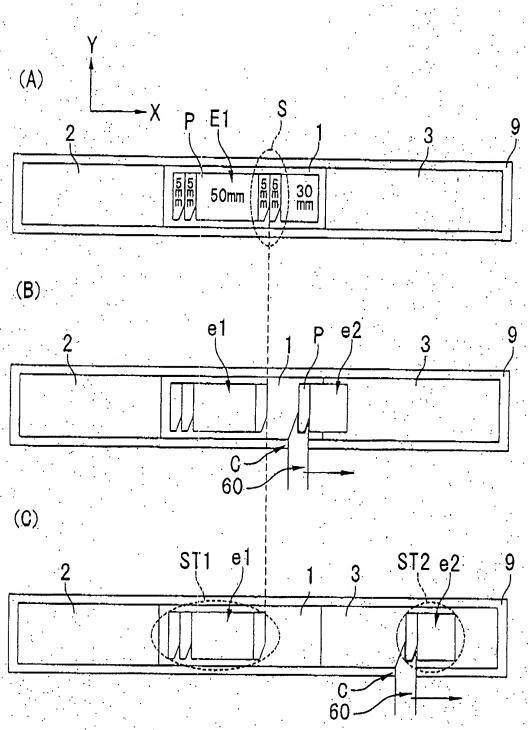


2 6/3 4

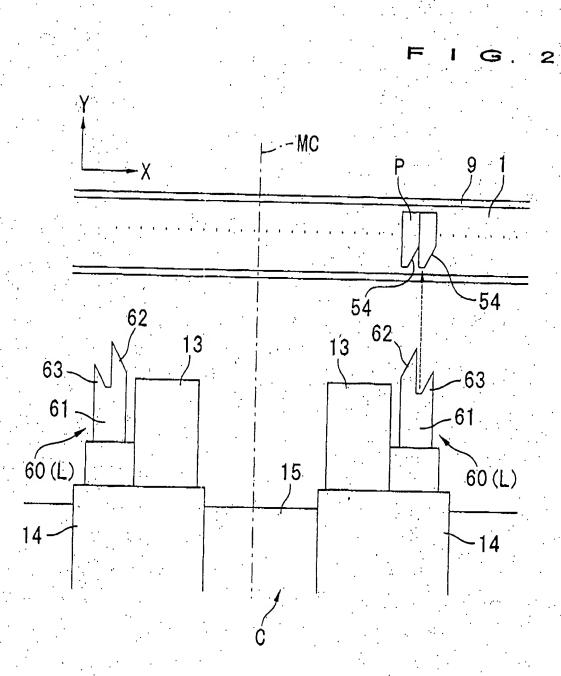


2 7/3 4

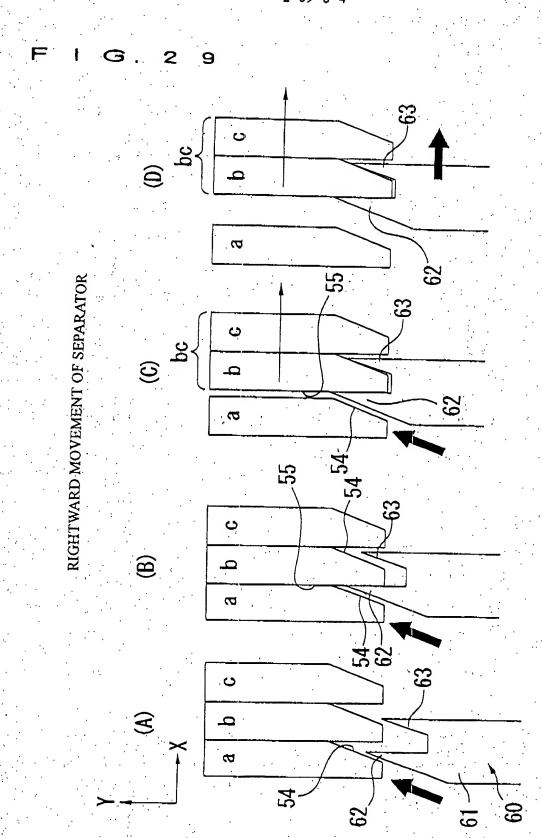




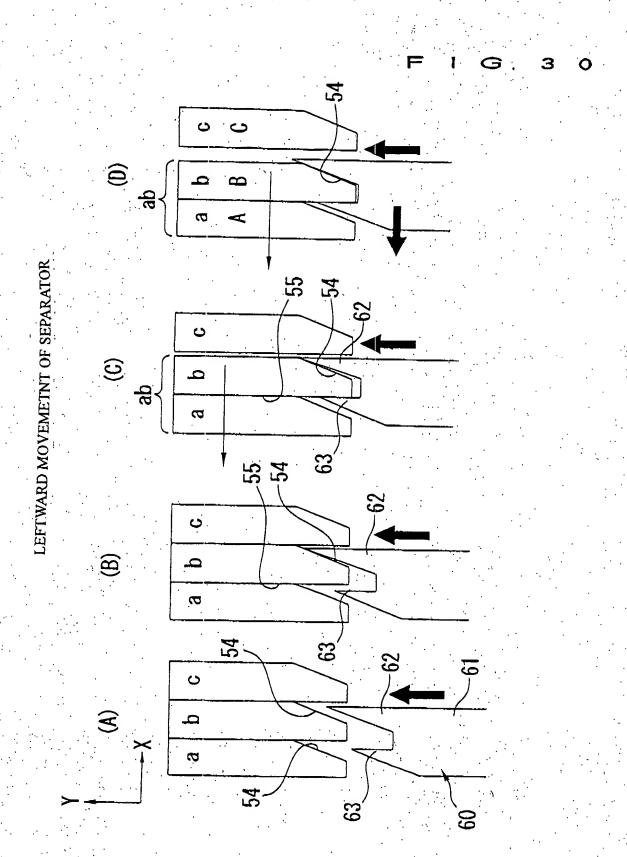
2 8/3 4



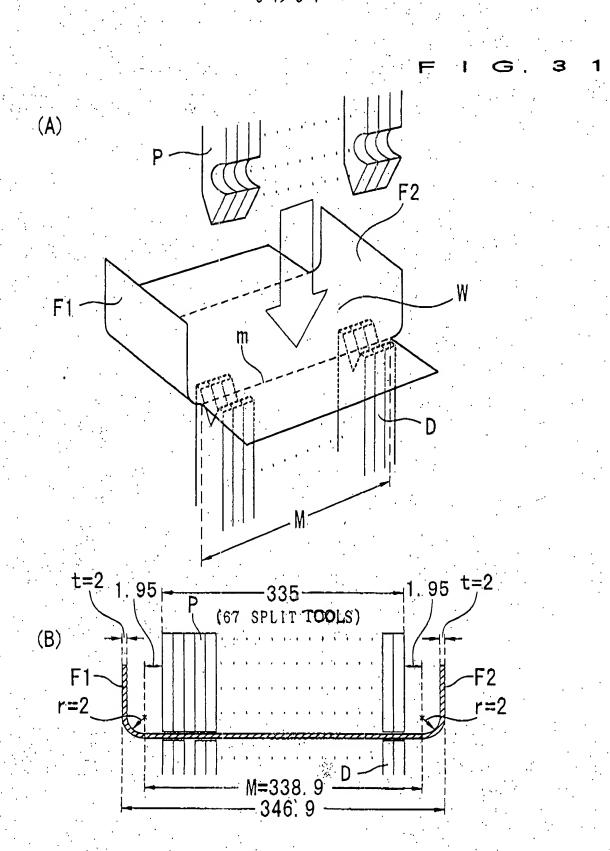
2 9/3 4



3 0/3 4

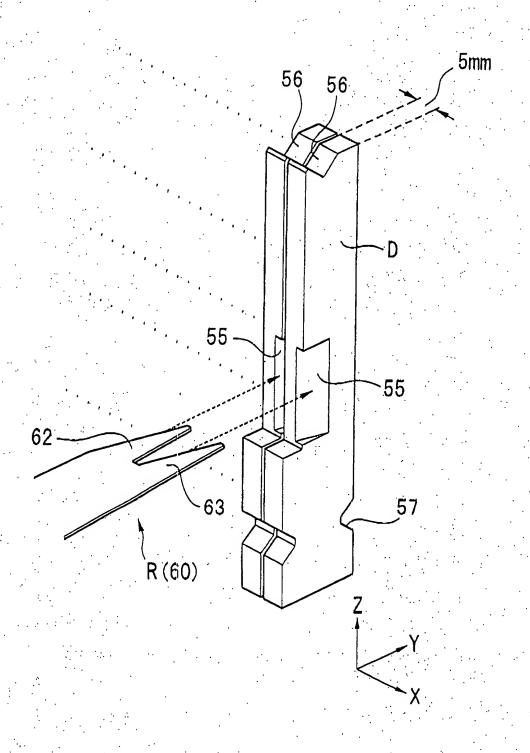


3-1/3 4



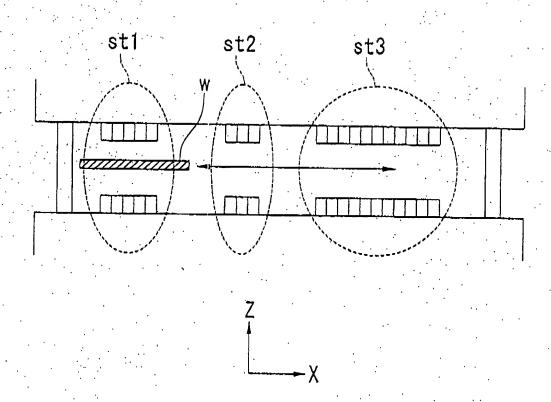
3 2/3 4

F | G 3 2



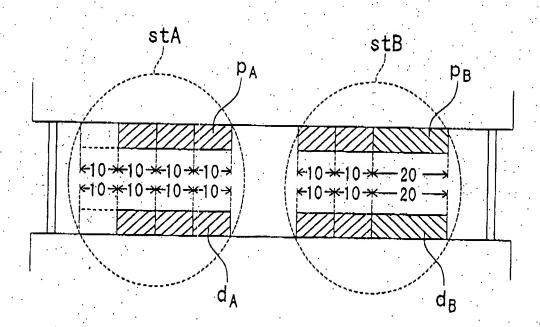
3 3/3 4

F I G 3 3



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F 1 G, 3 4



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